

CL 91RW Stainless hot-work steel

Stainless hot-work steel (powder)

CL 91RW is a hard stainless steel with high chrome content. This material is used for production of mould components for high volume injection moulding. Furthermore the material can also be used for stainless functional components with high loads.

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Fe

55,847

CHEMICAL COMPOSITION

Component	Indicative value (%)
Fe	Balance
C	≤ 0,03
Si	0,3
Mn	0,3
Cr	12
Ni	9,2
Mo	1,4
Al	1,6

Source: Werkstoffdaten, Bayreuth Hofmann GmbH