poly-
clean ®

(poly-jet cleaner)

What is in this leaflet.

This leaflet contains some common questions about **Poly-clean** ® and instructions for its use.

Please retain a copy of these instructions with the product. You may want to read it again.

What **Poly-clean**® is used for.

Poly-clean ® is designated as (1) in the **3d formulations** ® product range. **Poly-clean** ® (1) contains active ingredients which quickly and easily to remove gel-like support material residue from the surface of poly-jet printed objects, which may remain after routine support material removal procedures. Often, this residue gives the surface a "furry" appearance and can affect the application and adhesion of **Poly-clear** ® (2), **Proto-fill** ® (3) and **Proto-colour** ® (4) products. **Poly-clean** ® (1) is ideal for removing residue on delicate and detailed objects. When used in conjunction with **Poly-clear** ® (2) the translucency of objects printed using clear poly-jet materials, will be greatly enhanced. It is imperative to clean such objects, first with **Poly-clean** ® (1) before applying **Poly-clear** ® (2).

Before you use it.

There is no need to shake the bottle. **Poly-clean** ® (1) is a concentrated product which can be diluted with clean water. Test first, on a inconspicuous area.

Safety first !

Keep out of reach of children. Provide adequate ventilation during use. If swallowed, seek medical attention.

Eye contact. Flush eyes with large amounts of water until irritation subsides. Hold eye lids apart. Seek medical attention if irritation persists.

Skin contact. Wash affected skin with water.

Inhalation. Move the affected person from the expose, into fresh air.

How to use it.

Carry out normal support material removal procedures. Apply directly to surface, or spray on a damp cloth. Allow the product to penetrate briefly, a soft brush, such as a small paint brush will help to agitate and emulsify stubborn residue from complex printed surfaces. Rinse under water or wipe away with a damp soft cloth. A micro-fibre cloth is ideal. For best results, polish with a dry cloth. If necessary, this process, may be repeated.